

User:

Wednesday, 07/02/2007 11:23:05 AM

Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 30672 **Estimate Number** : 12707

P.O. Number : 44 This Issue

S.O. No. : NE : 07/02/2007

Prsht Rev. : NC · Win First Issue

Type

: NIA **Previous Run**

Written By

Checked & Approved By Comment

: SMALL /MED FAB

Drawing Number Project Number Drawing Revision

Drawing Name

Part Number

Material **Due Date** : D35727

: GUIDE ASS'Y

: D3572 UNDER REVIEW : N/A

: U/R :NA

: 14/02/2007

Qty:

6 Um: Each

: Est Rev : A New Issue 07-01-16

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

6061-T6 .080 Sheet

1.0

M6061T6S080

Comment: Qty.: 0.0053 sf(s)/Unit Total: 6061-T6 .080 Sheet

0.0315 sf(s)

Batch: M 19380

07.02.GF FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3572 Dwg Rev: nel Prog Rev: <u>ove</u>\

E 07.02.07



2-Remove tab only, do not deburr.

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE



4.0

QC8

Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE

SECOND CHECK





Comment: PACKAGING RESOURCE #1

Identify and Stock Location:_



Dart	Aeros	pace	Ltd
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W/O:			WORK ORDER CHANGES						
DATE	STEP PROCEDURE C		CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
	<u>. </u>			L		L	<u> </u>		

A Read

Part No:	PAR #:	Fault Category:	NCR: Yes (Ng DQA:	Date: 040010
			QA: N	C Closed:	Date:

NCR:	WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC		Corrective Action Section B	Verification	Annroyal	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries

Date: User:

Wednesday, 07/02/2007 11:23:06 AM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUIDE ASS'Y

Part Number: D35727

Job Number: 30672

Seq. #:

Job Number:

Machine Or Operation:

Description:

1

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Job Completion



Comment: FINAL INSPECTION/W/O RELEASE

U 578208

Dart Aerospace L	∟ta
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W/O: WORK ORDER CHANGES								
DATE	STEP	PROCEDURE	CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
ŀ		,						
Part No	:	PAR #: Fault	Category:	NCR: Yes	No DQ	A :	Date:	
				QA:	N/C Closed	1:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
		Description of NC		Corrective Action Section B		Verification	Annroyal	Ammerical
DATE S	STEP	Section A	Initial Chief Eng	. Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	
Description:	Part Number:	D3572-7
Inspection Dwg: Rev:		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article	X	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.750	20.01	0.750	/			
0.750	C1	0.758	/			
				**		
		-				
			1			

Measured by:	E	Audited by:	Prototype Approval:	v) /A
Date:	07.6207	Date: 07-02-07	Date:	P /"

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

